

# Work Order ID 105860

\*105860\*

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Item ID: D412-742-011 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Skidtube (LH or RH)High Gear Apical & OEM Cylindri  
 Start Date: 8/22/13 Start Qty: 1.00 \*1\* Cust Item ID:  
 Required Date: 9/05/13 Req'd Qty: 1.00 \*1\* Customer:  
 Reference:

Approvals: Process Plan: MW Date: 13-08-22 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D412-742	E								

100 DOCUMENT CONTROL 0.00  
 \*100\*  
 DC Memo M.L.D. 0.00  
 Document Control Photocopy bluefile and create labels per PPP D412-742-011 CHG007  
 13/9/18  
 110 Pick Kit 0.00  
 \*110\*  
 Packaging Memo 0.00  
 Packaging 1X M.L.D. 13-08-26  
 120 QC4- 100% Inspect kits for completeness 0.00  
 \*120\*  
 QC Memo 0.00  
 Quality Control

B95054

**Work Order ID 105860****\*105860\***

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Item ID: D412-742-011

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Skidtube (LH or RH)High Gear Apical &amp; OEM Cylindri

Start Date: 8/22/13 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 9/05/13 Req'd Qty: 1.00 **\*1\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
<b>*130*</b>									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-742-011								
	Location: <u>603</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									



13/9/19

H / R B-09-24

R B-09-24

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Work Order ID: 105860

\*105860\*

Parent Item: D412-742-011

\*D412-742-011\*

Parent Item Name: Skidtube (LH or RH) High Gear Apical & OEM Cylindri

Start Date: 8/22/13

Required Date: 9/05/13

Start Qty: 1.00

Required Qty: 1.00

## Comments:

IPP Rev: A05.10.13 New Issue KJ/JLM  
 IPP Rev: B 06-06-08 As per DSI9336 JLM  
 IPP Rev: C 07-05-28 As per Rev C JLM  
 IPP rev D 07.11.01 ecn 1053P EC  
 IPP rev E 07.11.27 ecn 1072 EC verified by: DD  
 IPP Rev: F 08-09-08 ecn 08-510 DD verified by: EC  
 IPP Rev: G 09-01-23 as per DSI9441 DD verified by: EC IPP Rev: H  
 11.11.01 as per DSI9517 REV.B DD verified by: EC IPP rev: I 12.01.12  
 PER IIN REV.E DD VERF:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3407-041 *D3407-041* Tow Ring		Manufactured	No			110	Each	7.0000	1	1		11.11.13-08-27	
<div>Location</div> <div>ST463</div> <div>102346</div> <div>88213</div> <div>Loc Qty</div> <div>7</div> <div>4</div> <div>3</div> <div>Loc Code</div>													
D3417-3 *D3417-3* Washer		Manufactured	No			110	Each	29.0000	2	2			
<div>Location</div> <div>FG</div> <div>33519</div> <div>ST044</div> <div>80225</div> <div>93758</div> <div>Loc Qty</div> <div>7</div> <div>7</div> <div>22</div> <div>2</div> <div>20</div> <div>Loc Code</div>													
D412-742-041 - *D412-742-041* Replacement Skidtube (Fits LH or RH) High Gear Apical & OEM Cylindrical Float Compatible		Manufactured	No			110	Each	0.0000	1	1			

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Work Order ID: 105860

**\*105860\***

Parent Item: D412-742-011

**\*D412-742-011\***

Parent Item Name: Skidtube (LH or RH)High Gear Apical & OEM Cylindri

Start Date: 8/22/13

Required Date: 9/05/13

Start Qty: 1.00

Required Qty: 1.00

D412-742-015

Manufactured No

110 Each

1.0000

\*\* 

1

105869



**\*D412-742-015\***

Electric Step

Location

Loc Qty

Loc Code

FG121

1

101053

1

110 Each

13.0000

\*\* 

1

M.H.



D2571

Manufactured No

**\*D2571\***

Saddle, Fwd, Out

Location

Loc Qty

Loc Code

ST441

13

103422

6

11644

1

88194

2

89090

4

110 Each

5.0000

\*\* 

1

105733-20



D2572

Manufactured No

**\*D2572\***

Saddle, Fwd, In

Location

Loc Qty

Loc Code

ST441

5

101015

1

71107

2

86889

2

110 Each

7.0000

\*\* 

1

M.H. 

D2573

Manufactured No

**\*D2573\***

Saddle, Aft, Out

Location

Loc Qty

Loc Code

ST429

2

88809

2

ST442

5

101819

5

B 101819

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Work Order ID: 105860

**\*105860\***

Parent Item: D412-742-011

**\*D412-742-011\***

Parent Item Name: Skidtube (LH or RH)High Gear Apical & OEM Cylindri

Start Date: 8/22/13

Required Date: 9/05/13

Start Qty: 1.00

Required Qty: 1.00

D2574

Manufactured No

110 Each

3.0000

\*\*

1 1

**\*D2574\***

Saddle, Aft, In

7.12.13-09-17

Location

Loc Qty

Loc Code

ST429

2

86958

2

ST442

1

101806

1

B106297

SD

D2876

Manufactured No

110 Each

57.0000

\*\*

2 2

**\*D2876\***

Saddle Spacer

7.12.13 SD

Location

Loc Qty

Loc Code

ST020

44

100354

6

100854

12

102422

24

89181

1

92502

1

ST022

13

103499

13

2x

D2877

Manufactured No

110 Each

67.0000

\*\*

2 2

**\*D2877\***

Saddle Spacer

7.12.13 SD

Location

Loc Qty

Loc Code

ST020

67

100477

6

101020

11

103013

32

104607

16

86442

2

2x

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Work Order ID: 105860

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Parent Item: D412-742-011

**\*D412-742-011\***

Parent Item Name: Skidtube (LH or RH)High Gear Apical & OEM Cylindri

Start Date: 8/22/13

Required Date: 9/05/13

Start Qty: 1.00

Required Qty: 1.00

D3403-1 Manufactured No

110 Each

274.0000

8 8

**\*D3403-1\***

Bushing

Location

Loc Qty

Loc Code

ST044

274

85661

8

88782

266

110 Each

279.0000

8

D3403-5

Manufactured No

**\*D3403-5\***

Bushing

Location

Loc Qty

Loc Code

ST043

279

85847

8

88784

271

110 Each

186.0000

4

D2747

Manufactured No

**\*D2747\***

Set Screw

Location

Loc Qty

Loc Code

ST016

46

99355

46

ST017

140

100949

23

79520

5

86827

90

99355

22

\*\* 8

\*\* 8

\*\* 4

M.H. 13-08-27

M.H.

M.H.

8x

3x  
5x

4x

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Work Order ID: 105860

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Parent Item: D412-742-011

**\*D412-742-011\***

Parent Item Name: Skidtube (LH or RH)High Gear Apical & OEM Cylindri

Start Date: 8/22/13

Required Date: 9/05/13

Start Qty: 1.00

Required Qty: 1.00

D3533-1

Manufactured No

110 Each

182.0000

2 2

**\*D3533-1\***

Set Screw

27

Location

Loc Qty

Loc Code

ST055

182

102438

180

87348

2

2x

AN4C6A

Purchased

No

110 Each

1,157.000

16

16

**\*AN4C6A\***

Bolt

27

Location

Loc Qty

Loc Code

FG

14

103344

4

121657

10

ST337A

1016

121657

16

m125709

1000

ST355

18

122800

12

123900

6

ST513

1

125388

1

ST516

108

124215

108

16x

M.H. 13-08-27

M.H.

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Work Order ID: 105860

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Parent Item: D412-742-011

\*D412-742-011\*

Parent Item Name: Skidtube (LH or RH)High Gear Apical & OEM Cylindri

Start Date: 8/22/13

Required Date: 9/05/13

Start Qty: 1.00

Required Qty: 1.00

AN4C52A Purchased No

110 Each 159.0000

\*AN4C52A\*

Bolt

Location	Loc Qty	Loc Code
FG	5	
122518	5	
ST360	154	
117688	34	
122518	4	
M126007	50	
M126293	66	

\*\* 4 4

11.12.13-08-27  
50

AN4C53A Purchased No

110 Each 90.0000

\*AN4C53A\*

BOLT

Location	Loc Qty	Loc Code
ST360	90	
122193	4	
124132	11	
M125730	50	
M126293	25	

\*\* 4 4

11.12.13-08-27  
50

AN6C12A Purchased No

110 Each 151.0000

\*AN6C12A\*

Bolt

Location	Loc Qty	Loc Code
ST339	101	
122204	10	
124561	51	
M126105	40	
ST505	50	
M126180	50	

\*\* 8 8

11.12.13-08-27  
50

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Work Order ID: 105860

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Parent Item: D412-742-011

**\*D412-742-011\***

Parent Item Name: Skidtube (LH or RH)High Gear Apical & OEM Cylindri

Start Date: 8/22/13

Required Date: 9/05/13

Start Qty: 1.00

Required Qty: 1.00

D3672-3

Manufactured No

110

Each

1,520.000

32

32

\*\*

*M.H. 13-08-27*  
*SD*

**\*D3672-3\***  
Phenolic Washer

*27*

## Location

## Loc Qty

## Loc Code

FG

111

84432

11

89273

100

FP-001

107

91915

107

ST061

711

84432

32

86517

5

88441

25

91915

140

93925

509

ST062

591

101707

91

102961

500

*32x*

AN960C416L

NAS1149C0432

Purchased

No

110

Each

0.0000

32

32

\*\*

*126221*

*M.H. 13-08-27*  
*SD*

**\*AN960C4161\***

Washer

D3672-9

Manufactured

No

110

Each

466.0000

8

8

\*\*

*M.H. 13-08-27*  
*SD*

**\*D3672-9\***

Washer

## Location

## Loc Qty

## Loc Code

ST062

466

81763

11

94989

455

*8x*

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Work Order ID: 105860

**\*105860\***

Parent Item: D412-742-011

**\*D412-742-011\***

Parent Item Name: Skidtube (LH or RH)High Gear Apical & OEM Cylindri

Start Date: 8/22/13

Required Date: 9/05/13

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0632R

Purchased

No

110

Each

196.0000

8

8

**\*NAS1149C.0632R\***

WASHER

Location

Loc Qty

Loc Code

ST292

196

125654

188

110

Each

349.0000

8

8

D3672-11

Manufactured

No

**\*D3672-11\***

Washer

Location

Loc Qty

Loc Code

FG

10

77483

10

ST062

339

77483

8

91746

331

110

Each

1,348.000

29

29

MS21043-4

Purchased

No

**\*MS21043-4\***

Nut

Location

Loc Qty

Loc Code

FG

36

104603

36

GA

2

121652

2

ST315

1310

121162

25

122452

29

123021

3

123525

29

123900

2

125654

421

m125807

801

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Work Order ID: 105860

**\*105860\***

Parent Item: D412-742-011

**\*D412-742-011\***

Parent Item Name: Skidtube (LH or RH)High Gear Apical & OEM Cylindri

Start Date: 8/22/13

Required Date: 9/05/13

Start Qty: 1.00

Required Qty: 1.00

AN4C7A

Purchased

No

110

Each

132.0000

4

4

**\*AN4C7A\***

BOLT

\*\*

11.11.13-08-27  
SD

Location

Loc Qty

Loc Code

ST355

32

109147

6

123900

26

ST513

100

125388

100

4x

D3591-1

Manufactured

No

110

Each

74.0000

2

2

**\*D3591-1\***

Bushing

\*\*

N/A

Location

Loc Qty

Loc Code

FG

10

92873

10

FP001

64

100699

64

D3403-3

Manufactured

No

110

Each

313.0000

8

8

**\*D3403-3\***

Bushing

\*\*

27

Location

Loc Qty

Loc Code

ST043

313

85662

8

88783

305

8x

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Work Order ID: 105860

**\*105860\***

Parent Item: D412-742-011

**\*D412-742-011\***

Parent Item Name: Skidtube (LH or RH)High Gear Apical & OEM Cylindri

Start Date: 8/22/13

Required Date: 9/05/13

Start Qty: 1.00

Required Qty: 1.00

D3405-041

Manufactured No

110

Each

9.0000

**\*\*** 1 1

*M. H. 13-08-27*  
*SD*

**\*D3405-041\***

GH Lug

Location

Loc Qty

Loc Code

ST423

5

62227

2

77000

2

89218

1

ST468

4

102452

4

110

Each

13.0000

**\*\*** 1 1

*M. H.*  
*SD*

D3405-043

Manufactured No

**\*D3405-043\***

GH0

Location

Loc Qty

Loc Code

ST468

12

102446

10

99690

2

ST478

1

82038

1

110

Each

154.0000

**\*\*** 4 4

*M. H.*  
*SD*

AN4C47A

Purchased

No

**\*AN4C47A\***

Bolt

Location

Loc Qty

Loc Code

FG

10

122491

10

ST359

144

112491

4

M125730

15

M126007

50

M126293

75

*4x*

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Work Order ID: 105860

**\*105860\***

Parent Item: D412-742-011

**\*D412-742-011\***

Parent Item Name: Skidtube (LH or RH)High Gear Apical & OEM Cylindri

Start Date: 8/22/13

Required Date: 9/05/13

Start Qty: 1.00

Required Qty: 1.00

D3456-1

Manufactured No

110

Each

191.0000

\*\*

1

**\*D3456-1\***  
Washer.

7.10.13-08-27  
SO

## Location

## Loc Qty

## Loc Code

FG	7
25701	7
ST047	184
103539	50
103787	25
80252	1
85223	1
89237	6
96570	21
99338	80

110

Each

327.0000

\*\*

3

AN3C37A

Purchased

No

**\*AN3C37A\***  
BOLT

7.10.13-08-27  
SO

## Location

## Loc Qty

## Loc Code

ST353	196
122491	1
M126176	50
M126330	45
M126345	100
ST513	120
M125730	120
ST514	11
121585	1
124827	10

3x

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Work Order ID: 105860

**\*105860\***

Parent Item: D412-742-011

**\*D412-742-011\***

Parent Item Name: Skidtube (LH or RH)High Gear Apical & OEM Cylindri

Start Date: 8/22/13

Required Date: 9/05/13

Start Qty: 1.00

Required Qty: 1.00

AN3C40A

Purchased

No

110

Each

52.0000

\*\*

2

2

**\*AN3C40A\***

Bolt

Location

Loc Qty

Loc Code

FG

5

11442

5

ST353

47

114442

1

123930

11

M125958

10

M126176

25

2x

AN3C41A

Purchased

No

110

Each

195.0000

\*\*

3

3

**\*AN3C41A\***

Bolt

Location

Loc Qty

Loc Code

FG

10

103324

4

122843

5

124975

1

ST513

185

122241

1

123930

75

124975

109

3x

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Parent Item: D412-742-011

**\*D412-742-011\***

Parent Item Name: Skidtube (LH or RH)High Gear Apical & OEM Cylindri

Start Date: 8/22/13

Required Date: 9/05/13

Start Qty: 1.00

Required Qty: 1.00

AN3C42A

Purchased

No

110

Each

59.0000

**\*\*** 3

3

**\*AN3C42A\***

Bolt

*M.H. 13-08-27*

Location

Loc Qty

Loc Code

FG

5

121103

5

ST353

25

m126293

25

ST354

29

121103

1

121109

1

122843

1

124884

26

**\*\*** 3

3x

AN3C43A

Purchased

No

110

Each

102.0000

**\*\*** 3

3

**\*AN3C43A\***

Bolt

*M.H. 13-08-27*

Location

Loc Qty

Loc Code

FG

10

120465

10

ST354

92

120465

4

124827

3

M126007

35

M126621

50

**\*\*** 3

3x

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Parent Item: D412-742-011

**\*D412-742-011\***

Parent Item Name: Skidtube (LH or RH)High Gear Apical & OEM Cylindri

Start Date: 8/22/13

Required Date: 9/05/13

Start Qty: 1.00

Required Qty: 1.00

AN3C44A Purchased No

110 Each

55.0000

**\*AN3C44A\***

Bolt

## Location

## Loc Qty

## Loc Code

FG	10	
110848	10	
ST354	45	
122843	5	
123930	10	1X
124263	15	
124884	15	8X

\*\* 9 9

M.L. 13-08-27

AN3C47A Purchased No

110 Each

69.0000

**\*AN3C47A\***

Bolt

## Location

## Loc Qty

## Loc Code

FG	2	
116874	2	
ST354	67	
123116	37	7X
125389	30	3X

\*\* 10 10

M.L. 56

AN960C10L NAS1149C0332 R Purchased No

110 Each

0.0000

**\*AN960C10I \***

Washer

\*\* 66 66

125654 M.L. 50

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**\*D412-742-011\***

Parent Item Name: Skidtube (LH or RH)High Gear Apical & OEM Cylindri

Start Date: 8/22/13

Required Date: 9/05/13

Start Qty: 1.00

Required Qty: 1.00

MS21043-3

Purchased

No

100

Each

997.0000

33

33

**\*MS21043-3\***

Nut

\*\*

11.10.13-08-27

24  
27  
2-00

## Location

## Loc Qty

## Loc Code

FG	80
103691	80
GA	106
123899	106
ST315	811
121708	13
123899	196
124555	602

13x  
13x

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